



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2204-9

Job Sheet 182695



Part No: D2204-9

Job Qty: 10 ea

Part Name: Rubber Latch Assembly, 9"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/25/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG D2204 REV.C IPP E 02.06.11 Added finish RF IPP REV:F 18.02.26 AS PER DWG REV.C DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		SEP 11 2018 Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Start up Operation	10 Ea		9/25/18	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	10 pcs		9/25/18	0.00	0.42	Small Fab		NOV 08 2018
150	QC	10 pcs		9/25/18	0.00	0.00	QC3		
160	Packaging	10 pcs		9/25/18	0.00	0.00	Packaging3		JAN 09 2019
170	QC21-SA	10 Ea		9/25/18	0.00	0.00	QC21		

Part Op 130 - Assemble as per dwg ***KEEP ONE D5422-1 WITH ASSEMBLY***

Descriptions: 150 - ***KEEP ONE D5422-1 WITH ASSEMBLY***

160 - ***KEEP ONE D5422-1 WITH ASSEMBLY, BAG***

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C5	Nut	9 10 Ea (1 ea)	110-Start up Operation	5038787
AN5C22	Bolt	9 10 Ea (1 ea)	110-Start up Operation	5040337
D2204-9R	Rubber Latch	9 10 Ea (1 ea)	110-Start up Operation	5032823
D5422-1	Latch Bracket	9 10 Ea (1 ea)	110-Start up Operation	5049886
D5422-3	Latch Mount	10 Ea (1 ea)	110-Start up Operation	5108344
MS24665-151	Cotter Pin	9 10 Ea (1 ea)	110-Start up Operation	5053951
NAS1149C0563R	Washer	18 20 Ea (2 ea)	110-Start up Operation	5060989

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Start up Operation	AN310C5	10	30	0
	AN5C22	10	30	0
	D2204-9R	10	0	0
	D5422-1	10	10	0
	D5422-3	10	10	0
	MS24665-151	10	272	0
	NAS1149C0563R	20	388	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S126082



Part: D2204-9

Job No: 182695

Serial No/Batch: S126082

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/09/18

1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

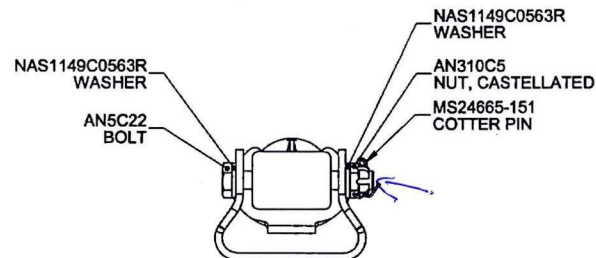
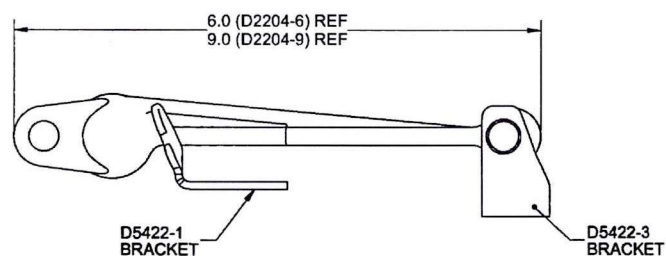
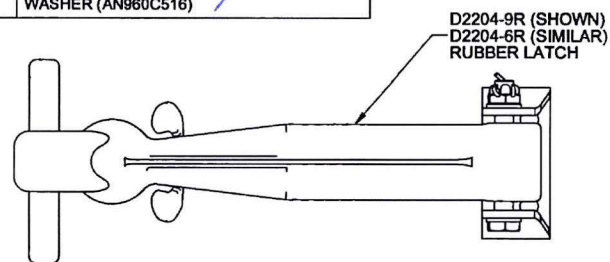
NOV 10 2018
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NOV 10 2018

Part Specifications

Specifications could not be found.

Plex 8/30/18 9:21 AM dart.lavoie.chantal

ITEM	QTY -6	QTY -9	P/N	DESCRIPTION
	X		D2204-6	RUBBER LATCH ASSEMBLY 6"
		X	D2204-9	RUBBER LATCH ASSEMBLY 9"
1	1		D2204-6R	RUBBER LATCH
2		1	D2204-9R	RUBBER LATCH
3	1	1	D5422-1	BRACKET
4	1	1	D5422-3	BRACKET
5	1	1	AN5C22	BOLT
6	1	1	AN310C5	NUT, PLAIN, CASTELLATED
7	1	1	MS24665-151	COTTER PIN
8	2	2	NAS1149C0563R	WASHER (AN960C516)



D2204-9 RUBBER LATCH ASSEMBLY 9" (SHOWN)
D2204-6 RUBBER LATCH ASSEMBLY 6" (SIMILAR)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2204-X" PER QSI 044 6.7
- 7) WEIGHT: D2204-6 = 0.55 lbs
D2204-9 = 0.57 lbs

RELEASED

2018 FEB 21
ECN 18-557

APPROVED

C	UPDATE DRAWING TO CURRENT STANDARD; UPDATE NOTES TO STANDARD NOTES; UPDATE PARTS LIST AND VENDOR PART NUMBER	SAD	18.02.09
B	UPDATED PICTURE, ADD VENDOR P/N	KE	98.12.15
A	NEW ISSUE	KE	93.11.15
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D2204	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	RUBBER LATCH	NTS
DATE	18.02.09	COPYRIGHT © 1993 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	